ENERVEX EDRIVE MOTOR CONTROLLER

3916101 07.17

Installation & Operating Manual



READ AND SAVE THESE INSTRUCTIONS!



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IMPORTANT SAFETY INFORMATION

Please read the IMPORTANT SAFETY INFORMATION below, and all Warning and Caution information elsewhere.



DANGER: Indicates a potentially hazardous situation other than electrical, which if not avoided, could result in damage to property.



DANGER: Indicates a risk of electric shock, which, if not avoided, could result in damage to the equipment and possible injury or death.

This variable speed drive product (EDrive) is intended for professional incorporation into complete equipment or systems as part of a fixed installation. If installed incorrectly it may present a safety hazard. The EDrive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control mechanical devices that may cause injury. Close attention is required to system design and electrical installation to avoid hazards in either normal operation or in the event of equipment malfunction. Only qualified electricians are allowed to install and maintain this product.

System design, installation, commissioning and maintenance must be carried out only by personnel who have the necessary training and experience. They must carefully read this safety information and the instructions in this Guide and follow all information regarding transport, storage, installation and use of the EDrive, including the specified environmental limitations.

Do not perform any flash test or voltage withstand test on the EDrive. Any electrical measurements required should be carried out with the EDrive disconnected.

Electric shock hazard! Disconnect and ISOLATE the EDrive before attempting any work on it. High voltages are present at the terminals and within the drive for up to 10 minutes after disconnection of the electrical supply. Always ensure by using a suitable multimeter that no voltage is present on any drive power terminals prior to commencing any work.

Where supply to the drive is through a plug and socket connector, do not disconnect until 10 minutes have elapsed after turning off the supply.

Ensure correct earthing connections. The earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB. Suitably rated fuses or MCB should be fitted in the mains supply to the drive, according to any local legislation or codes. Ensure correct earthing connections and cable selection as per defined by local legislation or codes. The drive may have a leakage current of greater than 3.5mA; furthermore the earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB. Suitably rated fuses or MCB should be fitted in the mains supply to the drive, according to any local legislation or codes.

Do not carry out any work on the drive control cables whilst power is applied to the drive or to the external control circuits.



The level of integrity offered by the EDrive control input functions – for example stop/start, forward/ reverse and maximum speed is not sufficient for use in safety-critical applications without

independent channels of protection. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment and further protection provided where needed.

The driven motor can start at power up if the enable input signal is present.

The STOP function does not remove potentially lethal high voltages. ISOLATE the drive and wait 10 minutes before starting any work on it. Never carry out any work on the Drive, Motor or Motor cable whilst the input power is still applied.

Do not activate the automatic fault reset function on any systems whereby this may cause a potentially dangerous situation.

EDrives are intended for indoor use only.

When mounting the drive, ensure that sufficient cooling is provided. Do not carry out drilling operations with the drive in place, dust and swarf from drilling may lead to damage.

The entry of conductive or flammable foreign bodies should be prevented. Flammable material should not be placed close to the drive

Never connect the mains power supply to the Output terminals U, V, W.

Do not install any type of automatic switchgear between the drive and the motor

Wherever control cabling is close to power cabling, maintain a minimum separation of 4 inches (100 mm) and arrange crossings at 90°.

Ensure that all terminals are tightened to the appropriate torque setting

Do not attempt to carry out any repair of the EDrive. In the case of suspected fault or malfunction, contact your local ENERVEX Representativefor further assistance.



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QUICK START GUIDE

Step	Action		See Section	Page
1	Identify the Enclosure Type, Model Type and ratings of your drive from the model code on the label. In particular - Check the voltage rating suits the incoming supply - Check the output current capacity meets or exceeds the full load current for the intended motor	2.2	Identifying the Drive by Model Number	6
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4	Install the drive in a suitable cabinet (IP20 Units), ensuring suitable cooling air is available. Mount the drive to the wall or machine (IP66).	4.2	EMC Filer Disconnect	9
5	Select the correct power and motor cables according to local wiring regulations or code, noting the maximum permissible sizes			
6	If the supply type is IT or corner grounded, disconnect the EMC filter before connecting the supply.			
7	Check the supply cable and motor cable for faults or short circuits.			
8	Route the cables			
9	Check that the intended motor is suitable for use, noting any precautions recommended by the supplier or manufacturer.			
10	Check the motor terminal box for correct Star or Delta configuration where applicable	4.6	Motor Terminal Connections	12
11	Ensure suitable wiring protection is providing, by installing a suitable circuit breaker or fuses in the incoming supply line	2.2	Rating Cables	6
12	Connect the power cables, especially ensuring the protective	4.1	Grounding Guidelines	8
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1. PRODUCT INFORMATION

1.1 INTRODUCTION

These instructions provide both general guidelines and special requirements for all parts in the EDrive product line. Before specifying a design or beginning an installation please carefully review these instructions. Contact local building or fire officials about restrictions and installation inspection in your area.

1.2 FEATURES

The EDrive Model MSC is a full-featured, industrial-type motor controller programmed used to control and adjust the speed of ENERVEX fans using EC-Motors and 3-phase Induction Motors.

The EDrive includes an intuitive keypad, built-in mounting brackets with easy access control terminals. The built-in LED display indicates various parameters including motor frequency, amperage and alarm conditions.

It comes pre-programmed by ENERVEX for each specific motor. If program changes are necessary, the settings can be adjusted using the keypad panel.

Features include:

- Sensorless Vector Control
- 14 basic programmable parameters
- Internal Category C1 EMC filter (on selected drives)
- Integral RFI Filter
- 0.5 HP through 1.5 HP in 120 VAC single-phase input classes
- 0.5 HP through 15 HP in 200 VAC three-phase input classes
- 1 HP through 30 HP in 400 VAC three-phase input classes
- Modbus and Bluetooth connectivity

The single-phase 120V drive version has a special boost phase that initially ramps the motor voltage while maintaining a fixed starting frequency, before reducing the frequency and voltage to the desired operating point.

The frame and the cover is PC/ABS plastic. Rated NEMA 1 with Wall Bracket.

1.3 COMPONENTS

The EDrive consists of the following components:

- EDrive
- Installation Manual

1.4 SHIPPING

The EDrive units are shipped in a carton box.

If other components are shipped, they will appear on the shipment packing list.

1.5 ACCESSORIES (Optional)

- Front Cover
- Mounting Bracket (NEMA 1)
- NEMA 3R Enclosure
- Output Filters

1.6 LISTINGS

UL Listing in Category NMMS under File No. E483993 and references the following standards:

UL508 C, Power Conversion Equipment.

1.7 WARRANTY

2-year factory warranty (see back cover). Complete warranty conditions are available from ENERVEX Inc.



2. SPECIFICATIONS AND DIMENSIONS

2.1 Environmental

Operational ambient temperature range	Open Drives	14122°F / -10 50°C (frost and condensation free)		
Enclosed Drives		14104°F / -10 40°C (frost and condensation free)		
Storage ambient temperature range		-40 140°F / -40 60°C		
Maximum altitude		6,500 ft / 2000m. Derate above 3,200 ft / 1000m : 1% / 300 ft / 100m		
Maximum humidity		95%, non-condensing		

2.2 Rating Tables

Model Number	Frame Size	kW	HP	Input Current	Fuse / MC	В (Туре В)	Maximum	Cable Size	Output	Recommended Brake Resistance
					Non UL	UL	mm	AWG	A	Ω
	110 - 115	(+ / - 10%)) V~ 1 Pha	se Input, 2	30V 3 Phase C	Dutput (Voltage	e Doubler)			
631.0005.0012	1	0.37	0.5	7.8	10	10	8	8	2.3	-
631.0010.0012	1	0.75	1	15.8	25	20	8	8	4.3	-
631.0015.0012	2	1.1	1.5	21.9	32	30	8	8	5.8	100
	200 - 240	(+ / - 10%)) V~ 1 Phas	se Input, 3	Phase Output					
631.0005.0016	1	0.37	0.5	3.7	10	6	8	8	2.3	-
631.0010.0016	1	0.75	1	7.5	10	10	8	8	4.3	-
631.0020.0016	1	1.5	2	12.9	16	17.5	8	8	7	-
631.0020.0116	2	1.5	2	12.9	16	17.5	8	8	7	100
631.0030.0016	2	2.2	3	19.2	25	25	8	8	10.5	50
631.0050.0016	3	4	5	29.2	40	40	8	8	15.3	25
	200 - 240	(+ / - 10%)) V~ 3 Pha	se Input, 3	Phase Output	:	<u></u>			1
631.0005.0022	1	0.37	0.5	3.4	6	6	8	8	2.3	-
631.0010.0022	1	0.75	1	5.6	10	10	8	8	4.3	-
631.0020.0122	1	1.5	2	9.5	16	15	8	8	7	-
631.0020.0022	2	1.5	2	8.9	16	15	8	8	7	100
631.0030.0022	2	2.2	3	12.1	16	17.5	8	8	10.5	50
631.0050.0022	3	4	5	20.9	32	30	8	8	18	25
631.0075.0022	3	5.5	7.5	26.4	40	35	8	8	24	20
631.0100.022	4	7.5	10	33.3	40	45	16	5	30	15
631.0150.0022	4	11	15	50.1	63	70	16	5	46	10
	380 - 480	(+ / - 10%))V~ 3 Phas	e Input, 3 I	Phase Output		<u></u>			1
631.0010.0042	1	0.75	1	3.5	6	6	8	8	2.2	-
631.0020.0042	1	1.5	2	5.6	10	10	8	8	4.1	-
631.0020.0142	2	1.5	2	5.6	10	10	8	8	4.1	250
631.0030.0042	2	2.2	3	7.5	16	10	8	8	5.8	200
631.0050.0042	2	4	5	11.5	16	15	8	8	9.5	120
631.0075.0042	3	5.5	7.5	17.2	25	25	8	8	14	100
631.0100.0042	3	7.5	10	21.2	32	30	8	8	18	80
631.0150.0042	3	11	15	27.5	40	35	8	8	24	50
631.0200.0042	4	15	20	34.2	40	45	16	5	30	30
631.0250.0042	4	18.5	25	44.1	50	60	16	5	39	22
631.0300.0042	4	22	30	51.9	63	70	16	5	46	22

Note Cable sizes shown are the maximum possible that may be connected to the drive. Cables should be selected according to local wiring codes or regulations at the point of installation



2.3 General

EDrive is designed to meet the UL requirements. For an up to date list of UL compliant products, please refer to UL listing NMMS.E483993 In order to ensure full compliance, the following must be fully observed.

EDrive provides motor overload protection in accordance with NFPA 70, the National Electrical Code (US).

Where a motor thermistor is not fitted, or not utilised, Thermal Overload Memory Retention must be enabled by setting P-50 = 1

Where a motor thermistor is fitted and connected to the drive, connection must be carried out according to the information shown in section 4.7.

2.4 Mechanical Requirements

All EDrive units are intended for indoor installation within controlled environments which meet the condition limits shown in section 2.1 The drive can be operated within an ambient temperature range as stated in section 2.1. Frame size 4 drives must be mounted in an enclosure in a manner that ensures the drive is protected from 12.7mm (1/2 inch) of deformation of the enclosure if the enclosure is impacted.

2.5 Electrical Installation Requirements

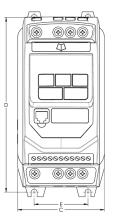
Incoming power supply connection must be according to sections 2.5 and 4.4. Suitable Power and motor cables should be selected according to the data shown in section 9.2 and the National Electrical Code or other applicable local codes. Motor Cable 75°C Copper must be used Power cable connections and tightening torgues are shown in sections 2.2 and 2.6. Integral Solid State short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the national electrical code and any additional local codes. Ratings are shown in section 2.2 Transient surge suppression must be installed on the line side of this equipment and shall be rated 480Volt (phase to ground), 480 Volt (phase to phase), suitable for over voltage category iii and shall provide protection for a rated impulse withstand voltage peak of 4kV. UL Listed ring terminals / lugs must be used for all bus bar and grounding connections

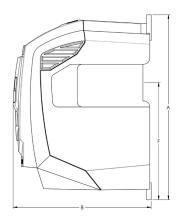
2.6 Bolts and Torques

	Frame Size 1-3	Frame Size 4
Mounting Bolts	4 x M5 (#8)	4 x M8
Tightening Torque Control Terminals	4.5 lb-in (0.5 Nm)	9 lb-in (1 Nm)
Tightening Torque Power Terminals	4.5 lb-in (0.5 Nm)	9 lb-in (1 Nm)

Input Power S	Supply Requirements						
Supply Voltage	200 – 240 RMS Volts for 230 Volt rated units, + /- 10% variation allowed. 240 Volt RMS Maximum						
		olts for 400 Vol ximum 500 Volt	,	+ / - 10% variation			
Imbalance Maximum 3% voltage variation between phase - voltages allowed							
	All EDrive units have phase imbalance monitoring. A imbalance of > 3% will result in the drive tripping. F input supplies which have supply imbalance greater 3% (typically the Indian sub- continent & parts of As Pacific including China) ENERVEX Drives recomment installation of input line reactors.						
Frequency	50 – 60Hz +	/ - 5% Variatio	n				
Short Circuit Capacity	Voltage Rating	Min kW (HP)	Max kW (HP)	Max Supply Short-circuit Current			
	115V	0.37 (0.5)	1.1 (1.5)	100kA rms (AC)			
	230V	0.37 (0.5)	11 (15)	100kA rms (AC)			
	100kA rms (AC)						
All the drives in the above table are suitable for use a circuit capable of delivering not more than the above specified maximum short-circuit Amperes symmetri the specified maximum supply voltage when protect Class J fuses.							

2.7 Dimensions





Frame Size	A	В	С	D	F	G	Weight Kg (lbs)
1	6.8 (173)	6.3 (160)	4.3 (109)	6.4 (162)	4.8 (123)	3.3 (83)	2.2 (1.0)
2	8.7 (221)	8.2 (207)	5.4 (137)	8.2 (209)	5.9 (150)	4.3 (110)	3.8 (1.7)
3	10.3 (261)	9.7 (246)	-	9.7 (247)	6.9 (175)	5.2 (131)	7.1 (3.2)
4	16.5 (420)	15.8 (400)	-	15.8 (400)	8.4 (212)	6.7 (171)	20.1 (9.1)

Dimensions are in inches (mm)



3. MECHANICAL INSTALLATION

3.1 General

The EDrive should be mounted in a vertical position only, on a flat, flame resistant, vibration free mounting using the integral mounting holes or DIN Rail clip (Frame Sizes 1 and 2 only).

EDrive must be installed in a NEMA Type 1 environment only. Do not mount flammable material close to the EDrive

Ensure that the minimum cooling air gaps, as detailed in section 3.2 are left clear.

Ensure that the ambient temperature range does not exceed the permissible limits for the EDrive given in section 2.1

Provide suitable clean, moisture and contaminant free cooling air sufficient to fulfil the cooling requirements of the EDrive

3.2 Guidelines For Enclosure Mounting

The EDrive should be mounted in a vertical position only, on a flat, flame resistant, vibration free mounting using the integral mounting holes or DIN Rail clip (Frame Sizes 1 and 2 only).

EDrives are suitable for use in NEMA Type 1 environments, according to IEC-664-1. For other environments, drives should be mounted in a suitable enclosure.

Enclosures should be made from a thermally conductive material.

Ensure the minimum air gap clearances around the drive as shown below are observed when mounting the drive.

Where ventilated enclosures are used, there should be venting above the drive and below the drive to ensure good air circulation. Air should be drawn in below the drive and expelled above the drive.

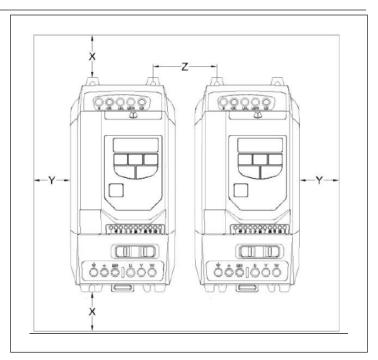
In any environments where the conditions require it, the enclosure must be designed to protect the EDrive against ingress of airborne dust, corrosive gases or liquids, conductive contaminants (such as condensation, carbon dust, and metallic particles) and sprays or splashing water from all directions.

High moisture, salt or chemical content environments should use a suitably sealed (non-vented) enclosure.

The enclosure design and layout should ensure that the adequate ventilation paths and clearances are left to allow air to circulate through the drive heatsink. ENERVEX recommends minimum sizes for drives mounted in non-ventilated metallic enclosures as shown in the table to the right.

3.3 Fittings

The use of a suitable fitting is required to maintain the appropriate NEMA rating.



Drive Size) Abo Bel		Y Either Side		Betv	z veen	Recommended AirFlow
	in	mm	in	mm	in	mm	CFM
1	1.97	50	1.97	50	1.3	33	11
2	2.95	75	1.97	50	1.81	46	22
3	3.94	100	1.97	50	2.05	52	60
4	3.94	100	1.97	50	2.05	52	120

NOTE: Dimension Z assumes that the drives are mounted side-by-side with no clearance.

Typical drive heat losses are 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.



4. ELECTRICAL INSTALLATION

4.1 General

All wiring must be in compliance with the local codes or in their absence, with the National Electric Code, NFPA70. All wiring should meets these requirements: installed in rigid metal conduit, intermediate metal conduit, rigid non-metallic conduit, electrical metallic tubing, or be otherwise suitably protected from physical damage.

Note: If any of the original wire supplied with the system must be replaced, use similar wire of the same temperature rating. Otherwise, insulation may melt or degrade, exposing bare wire.

4.2 Grounding Guidelines

The ground terminal of each EDrive should be individually connected DIRECTLY to the site ground bus bar (through the filter if installed). EDrive ground connections should not loop from one drive to another, or to, or from any other equipment. Ground loop impedance must confirm to local industrial safety regulations. To meet UL regulations, UL approved ring crimp terminals should be used for all ground wiring connections.

The drive Safety Ground must be connected to system ground. Ground impedance must conform to the requirements of local codes. The integrity of all ground connections should be checked periodically.

Protective Earth Conductor

The Cross sectional area of the ground conductor must be at least equal to that of the incoming supply conductor.

Safety Ground

This is the safety ground for the drive that is required by code. One of these points must be connected to adjacent building steel (girder, joist), a floor ground rod, or bus bar. Grounding points must comply with local codes.

Motor Ground

The motor ground must be connected to one of the ground terminals on the drive.

Ground Fault Monitoring

As with all inverters, a leakage current to earth can exist. The EDrive is designed to produce the minimum possible leakage current whilst complying with worldwide standards. The level of current is affected by motor cable length and type, the effective switching frequency, the ground connections used and the type of RFI filter installed.

4.3 EMC Filter Disconnect

Drives with an EMC filter have an inherently higher leakage current to Ground. For applications where tripping occurs the EMC filter can be disconnected by completely removing the EMC screw on the side of the product.

The EDrive product range has input supply voltage surge suppression components fitted to protect the drive from line voltage transients, typically originating from lightning strikes or switching of high power equipment on the same supply.

When carrying out a HiPot (Flash) test on an installation in which the drive is built, the voltage surge suppression



DANGER

This manual is intended as a guide for proper installation. ENERVEX cannot assume responsibility for the compliance or the noncompliance to any code, national, local

or otherwise, for the proper installation of this drive or associated equipment. A hazard of personal injury and/ or equipment damage exists if codes are ignored during installation.



DANGER

This EDrive contains high voltage capacitors that take time to discharge after removal of the main supply. Before working on the drive,

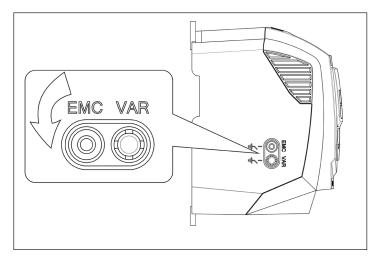
ensure isolation of the main supply from line inputs. Wait ten (10) minutes for the capacitors to discharge to safe voltage levels. Failure to observe this precaution could result in severe bodily injury or loss of life.



Only qualified electrical personnel familiar with the construction and operation of

this equipment and the hazards involved should install, adjust, operate, or service this

equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.





components may cause the test to fail. To accommodate this type of system HiPot test, the voltage surge suppression components can be disconnected by removing the VAR screw. After completing the HiPot test, the screw should be replaced and the HiPot test repeated. The test should then fail, indicating that the voltage surge suppression components are once again in circuit.

Shield Termination (Cable Screen)

The safety ground terminal provides a grounding point for the motor cable shield. The motor cable shield connected to this terminal (drive end) should also be connected to the motor frame (motor end). Use a shield terminating or EMI clamp to connect the shield to the safety ground terminal.

4.4 Wiring Precautions

Connect the EDrive according to section 4.9, ensuring that motor terminal connections are correct. There are two connections in general: Star and Delta. It is essential to ensure that the motor is connected in accordance with the voltage at which it will be operated. For more information, refer to section 4.6 Motor Terminal Connections.

It is recommended that the power cabling should be 4-core PVC-insulated screened cable, laid in accordance with local industrial regulations and codes of practice.

4.5 Incoming Power Connection

For 1 phase supply, power should be connected to L1/L, L2/N.

For 3 phase supplies, power should be connected to L1, L2, and L3. Phase sequence is not important.

For compliance with CE and C Tick EMC requirements, a symmetrical shielded cable is recommended.

A fixed installation is required according to IEC61800-5-1 with a suitable disconnecting device installed between the EDrive and the AC Power Source. The disconnecting device must conform to the local safety code / regulations (e.g. within Europe, EN60204-1, Safety of machinery).

The cables should be dimensioned according to any local codes or regulations. Guideline dimensions are given in section 2.2.

Suitable fuses to provide wiring protection of the input power cable should be installed in the incoming supply line, according to the data in section 2.2 Rating Tables. The fuses must comply with any local codes or regulations in place. In general, type gG (IEC 60269) or UL type J fuses are suitable; however in some cases type aR fuses may be required. The operating time of the fuses must be below 0.5 seconds.

Where allowed by local regulations, suitably dimensioned type B MCB circuit breakers of equivalent rating may be utilised in place of fuses, providing that the clearing capacity is sufficient for the installation.

When the power supply is removed from the drive, a minimum of 30 seconds should be allowed before re-applying the power. A minimum of 5 minutes should be allowed before removing the terminal covers or connection.

The maximum permissible short circuit current at the EDrive Power terminals as defined in IEC60439-1 is 100kA.



An optional Input Choke is recommended to be installed in the supply line for drives where any of the following conditions occur:-

The incoming supply impedance is low or the fault level / short circuit current is high

The supply is prone to dips or brown outs

An imbalance exists on the supply (3 phase drives)

The power supply to the drive is via a busbar and brush gear system (typically overhead Cranes).

In all other installations, an input choke is recommended to ensure protection of the drive against power supply faults. Part numbers are shown in the table to the right.

4.6 Drive And Motor Connection

The drive inherently produces fast switching of the output voltage (PWM) to the motor compared to the mains supply, for motors which have been wound for operation with a variable speed drive then there is no preventative measures required, however if the quality of insulation is unknown then the motor manufacturer should be consulted and preventative measures may be required.

The motor should be connected to the EDrive U, V, and W terminals using a suitable 3 or 4 conductor cable. Where a 3 core cable is utilised, with the shield operating as an earth conductor, the shield must have a cross sectional area at least equal to the phase conductors when they are made from the same material. Where a 4 core cable is utilised, the earth conductor must be of at least equal cross sectional area and manufactured from the same material as the phase conductors.

The motor earth must be connected to one of the EDrive earth terminals.

For compliance with the EMC directive, a suitable screened (shielded) cable should be used. Braided or twisted type screened cable where the screen covers at least 85% of the cable surface area, designed with low impedance to HF signals are recommended as a minimum. Installation within a suitable steel or copper tube is generally also acceptable.

he cable screen should be terminated at the motor end using an EMC type gland allowing connection to the motor body through the largest possible surface area

Where drives are mounted in a steel control panel enclosure, the cable screen may be terminated directly to the control panel using a suitable EMC clamp or gland, as close to the drive as possible.

4.7 Motor Terminal Connections

Most general purpose motors are wound for operation on dual voltage supplies. This is indicated on the nameplate of the motor. This operational voltage is normally selected when installing the motor by selecting either STAR or DELTA connection. STAR always gives the higher of the two voltage ratings.

Supply	Frame Size	AC Input Inductor
	1	OPT-2-L1016-20
230 Volt 1-Phase	2	OPT-2-L1025-20
	3	N/A
	2	OPT-2-L3006-20
400 Volt	2	OPT-2-L30010-20
3-Phase	3	OPT-2-L3036-20
	4	OPT-2-L3050-20



4.8 Motor Thermal Overload Protection

The drive has an in-built motor thermal overload function; this is in the form of an " $l \ L - L - P$ " trip after delivering >100% of the value set in P-08 for a sustained period of time (e.g. 150% for 60 seconds).

Where a motor thermistor is to be used, it should be connected as shown in Fig.

4.9 Control Terminal Wiring

All analog signal cables should be suitably shielded. Twisted pair cables are recommended.

Power and Control Signal cables should be routed separately where possible, and must not be routed parallel to each other.

Signal levels of different voltages e.g. 24 Volt DC and 110 Volt AC, should not be routed in the same cable.

Maximum control terminal tightening torque is 0.5Nm.

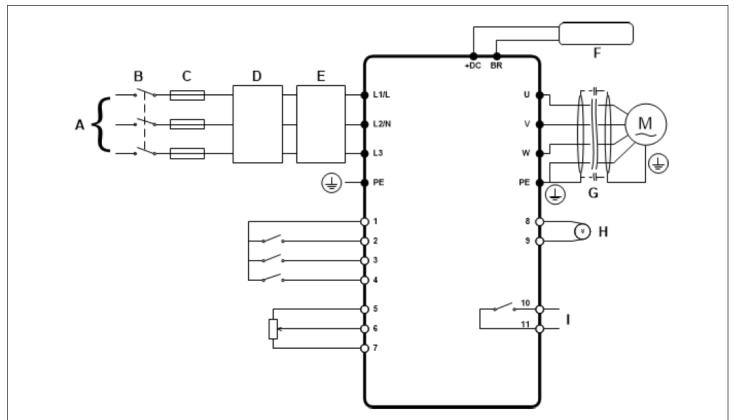
Control Cable entry conductor size: $30 - 12 \text{ AWG} (.05 - 2.5 \text{mm}^2)$.

Incoming Supply Voltage	Motor Nameplate Voltages		Connection
230	230 / 400	Delta	
400	400 / 690	Delta	
400	230 / 400	Star	

Motor Thermistor Connection	IS
Control Terminal Strip	 Additional Information: Compatible Thermistor: PTC Type, 2.5k trip Level Use a setting of P-15 that has input 3 function as External Trip, e.g. P-15 = 3. Refer to Section 7 for further details. Set P-47 = "Ptc-th"



4.10 Connection Diagram

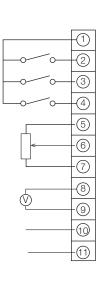


	Power Connections		Control Connections
А	Incoming Power Supply	1	+ 24V (100mA) User Output
В	Isolator / Disconnect	2	Digital Input 1 Drive Run / Stop
С	MCB or Fuse	3	Digital Input 2 Forward / Reverse
D	Input Choke (optional)	4	Digital Input 3 Analog / Preset Speed
E	Input Filter (optional)	5	+ 10 Volt Output
F	Brake Resistor (optional)	6	Analog Input 1
G	Shielded Motor Cable	7	0 Volt
Н	Analog / Digital Output	8	Analog Output 0-10 Volt
I	Relay Output	9	0 Volt
		10	Relayout Output
		11	"Drive Healthy" = Closed



4.11 Control Terminal Connections

Default Connections



Control Terminal	Signal	Description
		+24Vdc user output, 100mA
1	+24Vdc User Output	DO NOT CONNECT AN EXTERNAL VOLTAGE SOURCE TO THIS TERMINALS
2	Digital Input 1	Positive Logic:
3	Digital Input 2	"Logic 1" input voltage range: 8V 30V DC "Logic 0" input voltage range: 0V 4V DC
4	Digital Input 3 / Analog Input 2	Digital:8 to 30V Analog: 0 to 10V, 0 to 20mA or 4 to 20mA
5	+10V User Output	+10V, 1mA, 1k minimum
6	Analog Input 1 / Digital Input 4	Analog: 0 to 10V, 0 to 20mA or 4 to 20mA Digital: 8 to 30V
7	OV	0 Volt Common, Internally connected to Terminal 9
8	Analog Output / Digital Output	Analog: 0 to 10V Digital: 0 to 24V 20mA maximum
9	OV	O Volt Common, Internally connected to Terminal 7
10	Relay Common	
11	Relay NO Contact	Cntact 250V AC, 6A / 30V DC, 5A



5. OPERATION

5.1 Managing The Keypad

The drive is configured and its operation monitored via the keypad and display.

\bigcirc	NAVIGATE	Used to display real-time information, to access and exit parameter edit mode and to store parameter changes
\triangle	UP	Used to increase speed in real-time mode or to increase parameter values in parameter edit mode
\bigtriangledown	DOWN	Used to decrease speed in real-time mode or to decrease parameter values in parameter edit mode
\bigcirc	RESET / STOP	Used to reset a tripped drive. When in Keypad mode is used to Stop a running drive.
\bigcirc	START	When in keypad mode, used to Start a stopped drive or to reverse the direction of rotation if bi-directional keypad mode is enabled



5.2 Changing Parameters

5.3 Read Only Parameter Access

5.4 Resetting Parameter

Stop Ora Ora	Press and hold the Navigate button >2 seconds	$ \begin{array}{c} 5 \\ $	Press and hold the Navigate button >2 seconds	P'-DEF val de an an for	reset parameter lues to their factory afault settings, press id hold UP, DOWN id STOP buttons r >2 secons. The
	Use the UP and DOWN buttons to selected the required parameter		Use the UP and DOWN buttons to selected the required parameter	() "P 5LoP Pre bu	splay will show -dEF" ess the STOP uttons This will splay "5LoP"
₽-08 �@△ ♥	Press the Navigate button for <1 second	₽00-0 ���△ ♥₹♪	Press the Navigate button for <1 second	5.5 Resetting A Fau	llt
	Adjust the value using the UP and DOWN buttons	$\bigcirc \bigcirc $	Adjust the value using the UP and DOWN buttons	Li i bu	ess the STOP uton. The display will low "StoP".
$\bigcirc \nabla \langle \uparrow \rangle$		$\square \square $		∇	
 ♥ ♥	Press for <1 second to return to the parameter menu		Press for <1 second to return to the parameter menu		



6. PARAMETERS

6.1 Standard Parameters

Par.	Description			Minimum	Maximum	Default	Units
P-01	Maximum Frequency /	Speed Limit		P-02	500.0	50.0 (60.0)	Hz / RPM
			or RPM. If P-10 >0, the value ent	ered / displayed	d in RPM	. ,	
P-02	Minimum Frequency /	Speed Limit		0.0	P-01	0.0	Hz / RPM
	Minimum speed limit –	Hz or RPM. If P-10 >0, the valu	ue entered / displayed is in RPM		1		
P-03	Acceleration Ramp Tin	ne		0.00	600.0	5.0	S
	Acceleration ramp time	from zero Hz / RPM to base fr	equency (P-09) in seconds.			,	
P-04	Deceleration Ramp Tir	ne		0.00	600.0	5.0	S
				•			
P-05	Stopping Mode / Main	Loss Response		0	3	0	-
	Setting	On Disable	On Mains Loss				
	0	Ramp to Stop (P-04	Ride Through (Recover energy	/ from load to m	naintain operati	on	
	1	Coast	Coast				
	2	Ramp to Stop (P-04)	Fast Ramp to Stop (P-24), Co	ast if P-24 = 0			
	3	Ramp to Stop (P-04) with	Fast Ramp to Stop (P-24), Co	ast if P-24 = 0			
		AC Flux Braking				-	
P-06	Energy Optimizer			0	1	0	-
	0 : Disabled						
	output voltage during c	1 : Enabled. When enabled, the Energy Optimiser attempts to reduce the overall energy output voltage during constant speed, light load operation. The Energy Optimiser is inte some periods of time with constant speed and light motor load, whether constant or va					
P-07	Motor Rated Voltage /	Back EMF at rated speed (PN	И / BLDC)	0	250 / 500	230 / 400	V
	For Induction Motors, th	nis parameter should be set to	the rated (nameplate) voltage of	the motor (Volts	s).		
	For Permanent Magnet	or Brushless DC Motors, it sho	ould be set to the Back EMF at ra	ated speed.			
P-08	Motor Rated Current			Drive	e Rating Depe	ndent	А
	This parameter should	pe set to the rated (nameplate)	current of the motor				
P-09	Motor Rated Frequence	у		25	500	50 (60)	Hz
	This parameter should	pe set to the rated (nameplate)	frequency of the motor			,	
P-10	Motor Rated Speed			0	30000	0	RPM
	parameters are displaye the motor is disabled. E motor speed in RPM. A	ed in Hz, and the slip compens intering the value from the mot	neplate) RPM of the motor. When ation (where motor speed is mair or nameplate enables the slip col uch as Minimum and Maximum S o 0	ntained at a con mpensation fun	stant value reg ction, and the l	ardless of appl EDrive display v	ied load) for vill now show
P-11	Low Frequency Torque	Boost Current		0.0	20.0	Drive Dependent	%
			this parameter. Excessive boost I	evels may how	ever result in hi	gh motor curre	nt and
	increased risk of trippin	-					
	increased risk of tripping on Over Current or Motor Overload (refer to section 10.1) This parameter operates in conjunction with P-51 (Motor Control Mode) as follows :-						
	· · ·	· · ·	tor control wode) as follows :-				
	P-51	P-11					
	· · ·	· · ·	Boost is automatically calcula	0			
	P-51	P-11		0			reduced until
	P-51	P-11 0	Boost is automatically calcula Voltage boost = P-11 x P-07.	This voltage is	applied at 0.0H	Iz, and linearly	



	Description			Minin	num	Maximum	Defau	It Units
P-11 (cont)		-	can usually be found by oper r current is approximately the			-		
	Frame Size 1 : 60 – 80%	of motor rated current						
	Frame Size 2 : 50 – 60%	o of motor rated current						
	Frame Size 3 : 40 – 50%	o of motor rated current						
	Frame Size 4 : 35 – 45%	o of motor rated current						
P-12	Primary Command Sou	rce		0		9	0	-
	Keypad. 2: Bi-directional Keypad remote Keypad . Pressin 3: Modbus Network Co 4 : Modbus Network Co 5 : PI Control. User PI co 6 : PI Analog Summatio 7 : CAN open Control. C 8 : CAN open Control. C 9 : Slave Mode. Control	d Control. The drive can be c ig the keypad START button i introl. Control via Modbus RT ontrol. Control via Modbus RT ontrol with external feedback in Control. Pl control with ext Control via CAN (RS485) using Control via CAN (RS485) inter via a connected ENERVEX d	controlled in the forward direct optrolled in the forward and re- toggles between forward and U (RS485) using the internal A U (RS485) interface with Acc signal ernal feedback signal and sur g the internal Accel / Decel ra face with Accel / Decel ramps rive in Master Mode. Slave dr ignal must still be provided at	everse directions of reverse. Accel / Decel ram sel / Decel ramps mmation with ana imps s updated via CAI rive address must	u usir os upda og in 1 be >	ng the internal k ted via Modbus iput 1 1.	keypad, or	
P-13	Operation Mode Select			0		2	0	-
	table. 0 : Industrial Mode. Inte	nded for general purpose app d for centrifugal pump applica		plication of the driv				
		Application	Current Limit (D 54)	Torque Chara		ation (D 00 0 D	20) 6	ain Start (D. C
	Setting	Application	Current Limit (P-54)	Torque Chara		stics (P-28 & P	-29) S	pin Start (P-3
	Setting 0	General	150%	Torque Chara	Con	stant	-29) S	0 : Off
	Setting 0 1	General Pumpt	150% 110%	Torque Chara	Con: Vari	stant able	-29) S	0 : Off 0 : Off
P-14	Setting 0	General Pumpt Fan	150%	Torque Chara	Con: Vari	stant	-29) S	0 : Off

6.2 Extended Parameters

Par.	Description	Minimum	Maximum	Default	Units
P-15	Digital Input Function Select	0	17	0	-
	Defines the function of the digital inputs depending on the control mode setting in P-12. See a Configurations for more information.	section 7 Ana	alog and Digita	l Input Macro	
P-16	Analog Input 1 Signal Format	See	Below	U0-10	-
	L G - I = Uni-polar 0 to 10 Volt Signal. The drive will remain at minimum speed (P-02) if the is =<0.0%. 100% signal means the output frequency / speed will be the value set in P-01. b G - I = Uni-polar 0 to 10 Volt Signal, bi-directional operation. The drive will operate the more reference after scaling and offset are applied is <0.0%. E.g. for bidirectional control from a 0 - R G - 2 = 0 to 20mA Signal b H - 2 = 4 to 20mA Signal, the EDrive will trip and show the fault code H - 2 G F if the signal level fail b - 4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fail c - 2 = 4 to 0 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fail c - 2 = 4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fail c - 2 = 10 to 0 Volt Signal (Uni-polar). The drive will operate at Maximum Frequency / Speare applied is =<0.0%	tor in the rev - 10 volt sign evel falls belo lls below 3m, avel falls belo lls below 3m,	erse direction o al, set P-35 = 2 ow 3mA 4 w 3mA 4	of rotation if the 200.0%, P-39 =	analog = 50.0%



	Description	Minimum	Maximum	Default	Units				
P-17	Maximum Effective Switching Frequency	4	32	8	kHz				
	Sets maximum effective switching frequency of the drive. If "rEd" is displayed when the paral reduced to the level in P00-32 due to excessive drive heatsink temperature.	meter is viewe	d, the switchi	ng frequency	has been				
P-18	Output Relay Function Select	0	7	1	-				
	Selects the function assigned to the relay output. The relay has two output terminals, Logic 1 10 and 11 will be connected.	l indicates the	relay is active	e, and therefo	re terminals				
	 0 : Drive Enabled (Running). Logic 1 when the motor is enabled 1 : Drive Healthy. Logic 1 when power is applied to the drive and no fault exists 2 : At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint free 3 : Drive Tripped. Logic 1 when the drive is in a fault condition 4 : Output Frequency >= Limit Logic 1 when the output frequency exceeds the adjustable line 								
	5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit set	 4 : Output Frequency >= Limit. Logic 1 when the output frequency exceeds the adjustable limit set in P-19 5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit set in P-19 6 : Output Frequency < Limit. Logic 1 when the output frequency is below the adjustable limit set in P-19 7 : Output Current < Limit. Logic 1 when the motor current is below the adjustable limit set in P-19 							
	8 : Analog Input 2 > Limit. Logic 1 when the signal applied to analog input 2 exceeds the adj 9 : Drive Ready to Run. Logic 1 when the drive is ready to run, no trip present.	ustable limit se	et in P-19						
P-19	Relay Threshold Level	0.0	200.0	100.0	%				
	Adjustable threshold level used in conjunction with settings 4 to 8 of P-18								
P-20	Preset Frequency / Speed 1	-P-01	P-01	5.0	Hz / RPN				
P-21	Preset Frequency / Speed 2	-P-01	P-01	25.0	Hz / RPN				
P-22	Preset Frequency / Speed 3	-P-01	P-01	40.0	Hz / RPN				
P-23	Preset Frequency / Speed 4	-P-01	P-01	P-09	Hz / RPN				
	Preset Speeds / Frequencies selected by digital inputs depending on the setting of P-15 If P-10 = 0, the values are entered as Hz. If P-10 > 0, the values are entered as RPM. NOTE Changing the value of P-09 will reset all values to								
	factory default settings								
P-24	2nd Ramp Time (Fast Stop)	-P-01	P-01	P-09	Hz/RPM				
P-24		utomatically s P-15 that provi e is applied to	lelected in the des a "Fast S both accelera	case of a ma top" function, tion and dece	ins power , this ramp eleration				
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2nd ramp time to be programmed into the drive. This ramp time is a loss if P-05 = 2 or 3. When set to 0.00, the drive will coast to stop. When using a setting of F time is also used. In addition, if P-24 > 0, P-02 > 0, P-26=0 and P-27 = P-02, this ramp time when operating below minimum speed, allowing selection of an alternative ramp when operating below minimum speed.	utomatically s P-15 that provi e is applied to	lelected in the des a "Fast S both accelera	case of a ma top" function, tion and dece	, this ramp eleration				
P-25	 2nd Ramp Time (Fast Stop) This parameter allows a 2nd ramp time to be programmed into the drive. This ramp time is a loss if P-05 = 2 or 3. When set to 0.00, the drive will coast to stop. When using a setting of F time is also used. In addition, if P-24 > 0, P-02 > 0, P-26=0 and P-27 = P-02, this ramp time when operating below minimum speed, allowing selection of an alternative ramp when operate be useful in pump and compressor applications. Analog Outpu Function Select Digital Output Mode. Logic 1 = +24V DC 0: Drive Enabled (Running). Logic 1 when the EDrive is enabled (Running) 1: Drive Healthy. Logic 1 When no Fault condition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint free 3: Drive Tripped. Logic 1 when the drive is in a fault condition 4: Output Frequency >= Limit. Logic 1 when the motor current exceeds the adjustable limit set 6: Output Frequency < Limit. Logic 1 when the output frequency is below the adjustable limit set in Analog Output Mode 8: Output Krequency (Motor Speed). 0 to P-01, resolution 0.1Hz 9: Output (Motor) Current. 0 to 200% of P-08, resolution 0.1A 10: Output Power. 0 – 200% 	utomatically s P-15 that provides Image: state of the provides	power.	case of a ma itop" function, tion and dece speed range, v 8	Hz / RPN				
P-25	 2nd Ramp Time (Fast Stop) This parameter allows a 2nd ramp time to be programmed into the drive. This ramp time is a loss if P-05 = 2 or 3. When set to 0.00, the drive will coast to stop. When using a setting of F time is also used. In addition, if P-24 > 0, P-02 > 0, P-26=0 and P-27 = P-02, this ramp time when operating below minimum speed, allowing selection of an alternative ramp when operate be useful in pump and compressor applications. Analog Outpu Function Select Digital Output Mode. Logic 1 = +24V DC 0 : Drive Enabled (Running). Logic 1 when the EDrive is enabled (Running) 1 : Drive Healthy. Logic 1 When no Fault condition exists on the drive 2 : At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint fred 3: Drive Tripped. Logic 1 when the drive is in a fault condition 4 : Output Frequency >= Limit. Logic 1 when the output frequency exceeds the adjustable limit 5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit set 6 : Output Frequency < Limit. Logic 1 when the motor current is below the adjustable limit set in Analog Output Mode 8 : Output Frequency (Motor Speed). 0 to P-01, resolution 0.1Hz 9 : Output (Motor) Current. 0 to 200% of P-08, resolution 0.1A 10 : Output Power. 0 – 200% Skip Frequency Centre Point 	utomatically s P-15 that provi a is applied to a of a of drive rated 0.0	power.	case of a ma itop" function, tion and decess speed range, 8 8 0.0 0.0	Hz / RPM				
P-25	 2nd Ramp Time (Fast Stop) This parameter allows a 2nd ramp time to be programmed into the drive. This ramp time is a loss if P-05 = 2 or 3. When set to 0.00, the drive will coast to stop. When using a setting of F time is also used. In addition, if P-24 > 0, P-02 > 0, P-26=0 and P-27 = P-02, this ramp time when operating below minimum speed, allowing selection of an alternative ramp when operate be useful in pump and compressor applications. Analog Outpu Function Select Digital Output Mode. Logic 1 = +24V DC 0: Drive Enabled (Running). Logic 1 when the EDrive is enabled (Running) 1: Drive Healthy. Logic 1 When no Fault condition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint free 3: Drive Tripped. Logic 1 when the drive is in a fault condition 4: Output Frequency >= Limit. Logic 1 when the motor current exceeds the adjustable limit set 6: Output Frequency < Limit. Logic 1 when the output frequency is below the adjustable limit set in Analog Output Mode 8: Output Krequency (Motor Speed). 0 to P-01, resolution 0.1Hz 9: Output (Motor) Current. 0 to 200% of P-08, resolution 0.1A 10: Output Power. 0 – 200% 	utomatically s P-15 that provides P	power. P-01 P-01 power. P-01 P-	case of a ma top" function, tion and dece speed range, v 8 0.0 0.0 ncy which can is used in co y, and will not	Hz / RPN Hz / RPN Hz / RPN Hz / RPN Uses njunction				



Par.	Description	Minimum	Maximum	Default	Units		
P-29	V/F Characteristic Adjustment Frequency	0.0	P-09	0.0	Hz		
	This parameter in conjunction with P-28 sets a frequency point at which the voltage set in P-2 avoid overheating and damaging the motor when using this feature	29 is applied	to the motor. C	are must be ta	aken to		
P-30	Start Mode, Automatic Restart, Fire Mode Operation						
	Index 1 : Start Mode & Automatic Restart	N/A	N/A	Edge-r	-		
	Selects whether the drive should start automatically if the enable input is present and latched during power on. Also configures the Automatic Restart function. Edg2-r : Following Power on or reset, the drive will not start if Digital Input 1 remains closed. The Input must be closed after a power on or reset to start the drive. RULo-D : Following a Power On or Reset, the drive will automatically start if Digital Input 1 is closed. RULo-D : Following a Power On or Reset, the drive will make up to 5 attempts to restart at 20 second intervals. The numbers of restart attempts are counted, and if the drive fails to start on the final attempt, the drive will trip with a fault, and will require the user to manually reset the fault. The						
	drive must be powered down to reset the counter. Index 2 : Fire Mode Input Logic	0	1	0	-		
	Defines the operating logic when a setting of P-15 is used which includes Fire Mode, e.g. set 0 : Normally Closed (NC) Input. Fire Mode is active when the input is open 1 : Normally Open (NO) Input. Fire Mode is active when the input is closed						
	Index 2 : Fire Mode Input Type	0	1	0	-		
	 Defines the input type when a setting of P-15 is used which includes Fire Mode, e.g. settings 0 : Maintained Input. The drive will remain in Fire Mode, only as long the fire mode input sign operation is supported depending on Index 2 setting). 1 : Momentary Input. Fire Mode is activated by a momentary signal on the input. Normally O depending on Index 2 setting. The drive will remain in Fire Mode until disabled or powered off 	al remains (N pen or Norma	ormally Open c	-			
P-31	Keypad Start Mode Select	0	7	1	-		
	are used, the Keypad Start and Stop keys are active, and control terminals 1 and 2 must be I to be started from the control terminals directly, and the keypad Start and Stop keys are igno 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable		er. Settings 2, 3	3, 6 and7 allow	the drive		
	 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start 						
P-32	5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start	0.0	25.0	0.0	S		
P-32	5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start	0.0	25.0 2	0.0	S -		
P-32	5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start Index 1 : Duration	0	2	0	S -		
P-32	5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start Index 1 : Duration Index 2 : DC Injection Mode	0 nt level may t ng a stop cor ble, the DC ir time set in In	2 De adjusted in F nimand, after th njection is disat dex 1 immedia	0 P-59. he output frequ bled tely after the d	- ency has rive is		
P-32	 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start Index 1 : Duration Index 2 : DC Injection Mode Index 1: Defines the time for which a DC current is injected into the motor. DC Injection curre Index 2 : Configures the DC Injection Function as follows :- 0 : DC Injection on Stop. DC is injected into the motor at the current level set in P-59 followir reduced to P-58 for the time set in Index 1. Note If the drive is in Standby Mode prior to disa 1 : DC Injection on Start. DC is injected into the motor at the current level set in P-59 for the enabled, prior to the output frequency ramping up. The output stage remains active during the standstill prior to starting. 	0 nt level may t ng a stop cor ble, the DC ir time set in In	2 De adjusted in F nimand, after th njection is disat dex 1 immedia	0 P-59. he output frequ bled tely after the d	- ency has rive is		



Par.	Description	Minimum	Maximum	Default	Units
P-34	Brake Chopper Enable (Not Size 1)	0	4	0	-
	0 : Disabled				1
	1: Enabled With Software Protection. Enables the internal brake chopper with software pro	tection for a	200W continuo	ous rated resist	tor
	2 : Enabled Without Software Protection. Enables the internal brake chopper without softw should be fitted.	are protectior	n. An external th	nermal protect	ion device
	3 : Enabled With Software Protection . As setting 1, however the Brake Chopper is only enalis disabled during constant speed operation.	bled during a	change of the	frequency set	point, and
	4 : Enabled Without Software Protection. As setting 2, however the Brake Chopper is only and is disabled during constant speed operation.	enabled durir	ig a change of	the frequency	setpoint,
P-35	Analog Input 1 Scaling / Slave Speed Scaling	0.0	2000.0	100.0	-
	Analog Input 1 Scaling. The analog input signal level is multiplied by this factor, e.g. if P-16 i set to 200.0%, a 5 volt input will result in the drive running at maximum frequency / speed (P Slave Speed Scaling. When operating in Slave Mode (P-12 = 9), the operating speed of the factor, limited by the minimum and maximum speeds.	-01)	-	-	
P-36	Serial Communications Configuration		See B	alow	
P-30		0			1
	Index 1 : Address	0	63	1	-
	Index 2 : Baud Rate	9.6	1000	115.2	kbps
	Index 3 : Communication Loss Protection	0	3000	t3000	ms
	This parameter has three sub settings used to configure the Modbus RTU Serial Communication	ations. The Su	ib Parameters a	are:	
	1st Index : Drive Address : Range : 0 – 63, default : 1	real DC 405	ommunication	nort	
	2nd Index : Baud Rate & Network type : Selects the baud rate and network type for the interform Modbus RTU : Baud rates 9.6, 19.2, 38.4, 57.6, 115.2 kbps are available.	ernal RS485 (communication	ροπ.	
	For Modelus RTO : Baud rates 9.6, 19.2, 36.4, 57.6, 115.2 Kpps are available.				
	For CAN Open , Doud rates 125, 250, 500, 8, 1000 khop are subled				
	For CAN Open : Baud rates 125, 250, 500 & 1000 kbps are available.			evene te De elev	
	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec				
	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setti	ng a value of	30, 100, 1000,	or 3000 defin	es the
	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Settin time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An	ng a value of	30, 100, 1000,	or 3000 defin	es the
P-37	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Settin time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An r immediately disabled) but will not trip.	ng a value of Ł' suffix mea	30, 100, 1000, ns that the drive	or 3000 define e will coast sto	es the
P-37	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setti time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An r immediately disabled) but will not trip. Access Code Definition	ng a value of	30, 100, 1000,	or 3000 defin	es the
-	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without reconstruction of the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An resumediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14	ng a value of E' suffix mean 0	30, 100, 1000, ns that the drive 9999	or 3000 defin e will coast sto 101	es the
P-37 P-38	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without reconstruction of the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An immediately disabled but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock	ng a value of Ł' suffix mea	30, 100, 1000, ns that the drive	or 3000 define e will coast sto	es the
-	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An immediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed	ng a value of E' suffix mean 0	30, 100, 1000, ns that the drive 9999	or 3000 defin e will coast sto 101	es the
P-38	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Settit time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An r immediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38	ng a value of E' suffix mean 0	30, 100, 1000, ns that the drive 9999	or 3000 defin e will coast sto 101 0	es the op (output
-	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Settil time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An r immediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset	ng a value of E' suffix mean 0 -500.0	30, 100, 1000, ns that the drive 9999 1 500.0	or 3000 define e will coast sto 101 0	es the pp (output
P-38	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Settin time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An r immediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the anaconjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following :	ng a value of E' suffix mean 0 -500.0 alog input sig	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param	or 3000 define e will coast sto 101 0 0.0 neter operates	es the pp (output
P-38 P-39	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without reconstruction of the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An end immediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the ana conjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : - P00-01 = (Applied Signal Level(%) - P-39) x P-35)	ng a value of E' suffix mean 0 -500.0 alog input sig ue is defined a	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param as a percentage	or 3000 define e will coast sto 101 0 0.0 neter operates e, according to	es the pp (output
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P-38 P-39	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without rec Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Settit time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An r immediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the ana conjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : - P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Facto Index 2 : Display Scaling Source Allows the user to program the EDrive to display an alternative output unit scaled from either signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multiplied by this fact	ng a value of t' suffix mean 0 -500.0 alog input sig ue is defined a 0.000 0 output freque	30, 100, 1000, ns that the drive 99999 1 1 500.0 nal. This param as a percentage 16.000 3	or 3000 define e will coast stor 101 0 0.0 eter operates e, according to 0.000 0	es the pp (output
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P-38 P-39	 3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without recontrol Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An rimmediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0: Unlocked. All parameters can be accessed and changed 1: Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the anaconjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1: Display Scaling Source Allows the user to program the EDrive to display an alternative output unit scaled from either signal level of PI feedback when operating in PI Mode. Index 1: Used to set the scaling multiplier. The chosen source value is multiplied by this fact Index 2: Defines the scaling source as follows :- 0: Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-1 	ng a value of E' suffix mean 0 -500.0 alog input sig is defined a 0.000 0 output freque or.	30, 100, 1000, ns that the drive 99999 1 1 500.0 nal. This param as a percentage 16.000 3	or 3000 define e will coast stor 101 0 0.0 eter operates e, according to 0.000 0	es the pp (output
P-38 P-39	 3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without recontrol Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An rimmediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the anaconjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Facto Index 2 : Display Scaling Source Allows the user to program the EDrive to display an alternative output unit scaled from either signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multiplied by this fact Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-11 : Motor Current. Scaling is applied to the motor current value (Amps) 	ng a value of E' suffix mean 0 -500.0 alog input sig is defined a 0.000 0 output freque or. 0 > 0.	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param as a percentage 16.000 3 ency (Hz), Moto	or 3000 define e will coast stor 101 0 0.0 eter operates e, according to 0.000 0	es the pp (output
P-38 P-39	 3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without recontrol Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An rimmediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the anaconjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Facto Index 2 : Display Scaling Source Allows the user to program the EDrive to display an alternative output unit scaled from either signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multiplied by this fact Index 2 : Defines the scaling source as follows :- Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-11 : Motor Current. Scaling is applied to the motor current value (Amps) 2 : Analog Input 2 Signal Level. Scaling is applied to analog input 2 signal level, internally replay applied to analog input 2 signal level, internally replay applied to analog input 2 signal level, internally replay applied to analog input 2 signal level, internally replay applied to analog input 2 signal level, internally replay applied to analog input 2 signal level, internally replay applied to analog input 2 signal level, internally replay applied to analog input 2 signal level,	ng a value of E' suffix mean 0 0 -500.0 alog input sig a is defined a 0.000 0 output freque or. 0 > 0. presented as	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param as a percentage 16.000 3 ency (Hz), Moto	or 3000 define e will coast stor 101 0 0.0 eter operates e, according to 0.000 0	es the pp (output
P-38 P-39	 3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without recontrol Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An rimmediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the anaconjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Facto Index 2 : Display Scaling Source Allows the user to program the EDrive to display an alternative output unit scaled from either signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multiplied by this fact Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-11 : Motor Current. Scaling is applied to the motor current value (Amps) 	ng a value of E' suffix mean 0 0 -500.0 alog input sig a is defined a 0.000 0 output freque or. 0 > 0. presented as	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param as a percentage 16.000 3 ency (Hz), Moto	or 3000 define e will coast stor 101 0 0.0 eter operates e, according to 0.000 0	es the pp (output
P-39 P-40	 3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without record Control Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An rimmediately disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the anaconjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Facto Index 2 : Display Scaling Source Allows the user to program the EDrive to display an alternative output unit scaled from either signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multiplied by this fact Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-11 : Motor Current. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-11 : Motor Current. Scaling is applied to the PI feedback selected by P-46, internally represented to the PI feedback. Scaling is applied to the PI feedback selected by P-46, internally represented to the PI feedback. Scaling is applied to the PI feedback selected by P-46, internally represented to the PI feedback. Scaling is applied to the PI feedback selected by P-46, internally represented to the PI feedback selected by P-46, internally represented to the PI feedback selected by P-46, internally represent	ng a value of the	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param as a percentage 16.000 3 ency (Hz), Moto 0 – 100.0% 0.0% 30.0	or 3000 define e will coast sto 101 0 0.0 0 eter operates e, according to 0.000 0 0 or Speed (RPM	es the pp (output
P-39 P-40	3rd Index : Watchdog Timeout : Defines the time for which the drive will operate without recontrol Word) after the drive has been enabled. Setting 0 disables the Watchdog timer. Setting time limit in milliseconds for operation. A ' ' suffix selects trip on loss of communication. An resultance of the drive disabled) but will not trip. Access Code Definition Defines the access code which must be entered in P-14 to access parameters above P-14 Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except P-38 Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is applied to the and conjunction with P-35, and the resultant value can be displayed in P00-01. The resultant value following : - P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Facto Index 2 : Display Scaling Facto Index 1 : Used to set the scaling multiplier. The chosen source value is multiplied by this fact Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or motor RPM if P-1 1 : Motor Current. Scaling is applied to the PI feedback selected by P-46, internally represented in PI Controller Proportional Gain. Higher values provide a greater change in the drive output frequency if PI controller Proportional Gain. Higher values provide a greater change in the drive output frequency if PI controller Proportional Gain.	ng a value of the	30, 100, 1000, ns that the drive 9999 1 500.0 nal. This param as a percentage 16.000 3 ency (Hz), Moto 0 – 100.0% 0.0% 30.0	or 3000 define e will coast sto 101 0 0.0 0 eter operates e, according to 0.000 0 0 or Speed (RPM	es the pp (output



Par.	Description	Minimum	Maximum	Default	Units			
P-43	PI Controller Operating Mode	0	1	0	-			
	 0 : Direct Operation. Use this mode if when the feedback signal drops, the motor speed sho 1 : Inverse Operation. Use this mode if when the feedback signal drops, the motor speed sho 		e.					
P-44	PI Reference (Setpoint) Source Select	0	1	0	-			
	Selects the source for the PID Reference / Setpoint 0 : Digital Preset Setpoint. P-45 is used 1 : Analog Input 1 Setpoint. Analog input 1 signal level, readable in P00-01 is used for the setpoint.							
P-45	PI Digital Setpoint	0.0	100.0	0.0	%			
	When P-44 = 0, this parameter sets the preset digital reference (setpoint) used for the PI Con	troller as a %	of the feedba	ck signal.				
P-46	PI Feedback Source Select	0	5	0	-			
 Selects the source of the feedback signal to be used by the PI controller. 0: Analog Input 2 (Terminal 4) Signal level readable in P00-02. 1: Analog Input 1 (Terminal 6) Signal level readable in P00-01 2: Motor Current. Scaled as % of P-08. 3: DC Bus Voltage Scaled 0 – 1000 Volts = 0 – 100% 4: Analog 1 – Analog 2. The value of Analog Input 2 is subtracted from Analog 1 to give a differential signal. The value is limited to 0. 5: Largest (Analog 1, Analog 2). The largest of the two analog input values is always used for PI feedback 								
P-47	Analog Input 2 Signal Format	-	-	-	U0-10			
	 U D- ID = 0 to 10 Volt Signal R D-2D = 0 to 20mA Signal E 4-2D = 4 to 20mA Signal, the EDrive will trip and show the fault code 4-2DF if the signal level falls below 3mA r 4-2D = 4 to 20mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level falls below 3mA E 2D-4 = 20 to 4mA Signal, the EDrive will trip and show the fault code 4-2DF if the signal level falls below 3mA r 2D-4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level falls below 3mA r 2D-4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level falls below 3mA r 2D-4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level falls below 3mA r 2D-4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level falls below 3mA 							
		alls below 3m	A	Ω, reset 1kΩ				
P-48	r 20-4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fa	alls below 3m	A	Ω, reset 1kΩ 0.0	S			
P-48	r = 20 - 4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level far PEc-Eh = Use for motor thermistor measurement, valid with any setting of P-15 that has Inp	alls below 3m ut 3 as E-Trip 0.0 period of op	A . Trip level : 3k 25.0 erating at minir	0.0				
P-48 P-49	 CO-Y = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fa PEc-Eh = Use for motor thermistor measurement, valid with any setting of P-15 that has Inp Standby Mode Timer When standby mode is enabled by setting P-48 > 0.0, the drive will enter standby following a 	alls below 3m ut 3 as E-Trip 0.0 period of op	A . Trip level : 3k 25.0 erating at minir	0.0				
	 PLC-H = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fa PLC-Lh = Use for motor thermistor measurement, valid with any setting of P-15 that has Inpl Standby Mode Timer When standby mode is enabled by setting P-48 > 0.0, the drive will enter standby following a time set in P-48. When in Standby Mode, the drive display shows 5Lndby, and the output to the drive display shows 5Lndby. 	alls below 3m ut 3 as E-Trip 0.0 period of op the motor is 0.0 d (P-48 > 0.0 arts after ente	A . Trip level : 3k 25.0 erating at minin disabled. 100.0), P-49 can be	0.0 mum speed (P 0.0 used to define	-02) for the % the PI			
	 <i>P</i>: 20-4 = 20 to 4mA Signal, the EDrive will run at Preset Speed 1 (P-20) if the signal level fa <i>P</i>: <i>L</i> - <i>L</i> h = Use for motor thermistor measurement, valid with any setting of P-15 that has lop Standby Mode Timer When standby mode is enabled by setting P-48 > 0.0, the drive will enter standby following a time set in P-48. When in Standby Mode, the drive display shows 5Lndb3, and the output to PI Control Wake Up Error Level When the drive is operating in PI Control Mode (P-12 = 5 or 6), and Standby Mode is enabled Error Level (E.g. difference between the setpoint and feedback) required before the drive restarded to the drive restard to the drive display shows 5Lndb3 and the drive restard to the drive is operating in PI Control Mode (P-12 = 5 or 6), and Standby Mode is enabled Error Level (E.g. difference between the setpoint and feedback) required before the drive restard to the drive restard to the drive display shows 5Lndb3 and the drive restard to the drive display shows 5Lndb3 and the drive restard to the drive display shows 5Lndb3 and the drive restard to the drive display shows 5Lndb3 and th	alls below 3m ut 3 as E-Trip 0.0 period of op the motor is 0.0 d (P-48 > 0.0 arts after ente	A . Trip level : 3k 25.0 erating at minin disabled. 100.0), P-49 can be	0.0 mum speed (P 0.0 used to define	-02) for the % the PI			

6.3 Advanced Parameters

Par.	Description Minimum Maximum Default Uni								
P-51	Motor Control Mode	4	0	-					
	0: Vector speed control mode								
	1: V/f mode								
	2: PM motor vector speed control								
	3 : BLDC motor vector speed control								
	4: Synchronous Reluctance motor vector speed control								
P-52	Motor Parameter Autotune	1	0	-					
	0 : Disabled								
	1 : Enabled. When enabled, the drive immediately measures required data from the motor for parameters are correctly set first before enabling this parameter.	r optimal ope	ration. Ensure	all motor relate	d				
	This parameter can be used to optimise the performance when P-51 = 0.								
	Autotune is not required if $P-51 = 1$.								
	For settings 2 – 4 of P-51, autotune MUST be carried out AFTER all other required motor set	tings are ente	ered.						



Par.	Description	Minimum	Maximum	Default	Units				
P-53	Vector Mode Gain	0.0	200.	50.0	%				
	Single Parameter for Vector speed loop tuning. Affects P & I terms simultaneously. Not active when P-51 = 1								
P-54	Maximum Current Limit	0.1	175.0	150.0	%				
	Defines the max current limit in vector control modes .								
P-55	Motor Stator Resistance	0.00	655.35	-	Ω				
	Motor stator resistance in Ohms. Determined by Autotune, adjustment is not normally require	ed.							
P-56	Motor Stator d-axis Inductance (Lsd)	0	6553.5	-	mH				
	Determined by Autotune, adjustment is not normally required.								
P-57	Motor Stator q-axis Inductance (Lsq)	0	6553.5	-	mH				
	Determined by Autotune, adjustment is not normally required.								
P-58	DC Injection Speed	0.0	P-01	0.0	Hz /RPM				
	Sets the speed at which DC injection current is applied during braking to Stop, allowing DC to be injected before the drive reaches zero speed if desired.								
P-59	DC Injection Current	0.0	100.0	20.0	%				
	Sets the level of DC injection braking current applied according to the conditions set in P-32	and P-58							
P-60	Thermal Overload Retention	0	1	0	-				
	 0 : Disabled 1 : Enabled. When enabled, the drive calculated motor overload protection information is retadrive. 	ained after the	e mains power	is removed fr	om the				



6.4 P-00 Read Only Status Parameters

Par.	Description	Explanation						
P00-01	1st Analog input value (%)	100% = max input voltage						
P00-02	2nd Analog input value (%)	100% = max input voltage						
P00-03	Speed reference input (Hz / RPM)	Displayed in Hz if P-10 = 0, otherwise RPM						
P00-04	Digital input status	Drive digital input status						
P00-05	User PI output (%)	Displays value of the User PI output						
P00-06	DC bus ripple (V)	Measured DC bus ripple						
P00-07	Applied motor voltage (V)	Value of RMS voltage applied to motor						
P00-08	DC bus voltage (V)	Internal DC bus voltage						
P00-09	Heatsink temperature (°C)	Temperature of heatsink in °C						
P00-10	Run time since date of manuf. (Hours)	Not affected by resetting factory default parameters						
P00-11	Run time since last trip (1) (Hours)	Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred. Reset also on next enable after a drive power down						
P00-12	Run time since last trip (2) (Hours)	Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred (under-volts not considered a trip) – not reset by power down / power up cycling unless a trip occurred prior to power down						
P00-13	Trip Log	Displays most recent 4 trips with time stamp						
P00-14	Run time since last disable (Hours)	Run-time clock stopped on drive disable, value reset on next enable						
P00-15	DC bus voltage log (V)	8 most recent values prior to trip, 256ms sample time						
P00-16	Heatsink temperature log (°C)	8 most recent values prior to trip, 30s sample time						
P00-17	Motor current log (A)	8 most recent values prior to trip, 256ms sample time						
P00-18	DC bus ripple log (V)	8 most recent values prior to trip, 22ms sample time						
P00-19	Internal drive temperature log (°C)	8 most recent values prior to trip, 30 s sample time						
P00-20	Internal drive temperature (°C)	Actual internal ambient temperature in °C						
P00-21	CANopen process data input	Incoming process data (RX PDO1) for CANopen: PI1, PI2, PI3, PI4						
P00-22	CANopen process data output	outgoing process data (TX PDO1) for CANopen: PO1, PO2, PO3, PO4						
P00-23	Accumulated time with heatsink > 85°C (Hours)	Total accumulated hours and minutes of operation above heatsink temp of 85°C						
P00-24	Accumulated time with drive internal temp > 80°C (Hours)	Total accumulated hours and minutes of operation with drive internal ambient above 80°C						
P00-25	Estimated rotor speed (Hz)	In vector control modes, estimated rotor speed in Hz						
P00-26	kWh meter / MWh meter	Total number of kWh / MWh consumed by the drive.						
P00-27	Total run time of drive fans (Hours)	Time displayed in hh:mm:ss. First value displays time in hrs, press up to display mm:ss.						
P00-28	Software version and checksum	Version number and checksum. "1" on LH side indicates I/O processor, "2" indicates power stage						
P00-29	Drive type identifier	Drive rating, drive type and software version codes						
P00-30	Drive Serial Number	Unique drive serial number						
P00-31	Motor current Id / Iq	Displays the magnetising current (Id) and torque current (Iq). Press UP to show Iq						
P00-32	Actual PWM switching frequency (kHz)	Actual switching frequency used by drive						
P00-33	Critical fault counter – O-I	These parameters log the number of times specific faults or errors occur, and are useful for						
P00-34	Critical fault counter - O-Volts	diagnostic purposes.						
P00-35	Critical fault counter – U-Volts							
P00-36	Critical fault counter – O-temp (h/sink)							
P00-37	Critical fault counter – b O-I (chopper)							
P00-38	Critical fault counter – O-hEAt (control)							
P00-39	Modbus comms error counter							
P00-40	CANbus comms error counter							
P00-41	I/O processor comms errors							
P00-42	Power stage uC comms errors							



Par.	Description	Explanation
P00-43	Drive power up time (life time) (Hours)	Total lifetime of drive with power applied
P00-44	Phase U current offset & ref	100% = max input voltage
P00-45	Phase V current offset & ref	Displayed in Hz if P-10 = 0, otherwise RPM
P00-46	Phase W current offset & ref	Drive digital input status
P00-47	Index 1 : Fire mode total active time Index 2 : Fire Mode Activation Count	Total activation time of Fire Mode Displays the number of times Fire Mode has been activate
P00-48	Scope channel 1 & 2	Displays signals for first scope channels 1 & 2
P00-49	Scope channel 3 & 4	Displays signals for first scope channels 3 & 4
P00-50	Bootloader and motor control	Internal value



7. MODBUS RTU COMMUNICATIONS

7.1 Introduction

The EDrive can be connected to a Modbus RTU network via the RJ45 connector on the front of the drive. See specifications to the right.

7.2 RJ45 Connector Configuration

For full MODBUS RTU register map information please refer to your ENERVEX Representative.

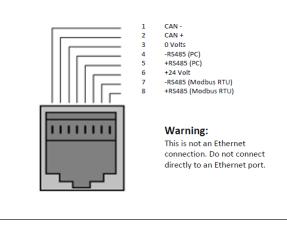
Local contacts can be found by visiting our website www. enervex.com

7.3 Modbus Telegram Structure

The ENERVEX supports Master / Slave Modbus RTU communications, using the 03 Read Holding Registers and 06 Write Single Holding Register commands. Many Master devices treat the first Register address as Register 0, therefore it may be necessary to convert the Register Numbers detail in section 7.4 by subtracting 1 to obtain the correct Register address. The telegram structure is shown in the table to the right.

Protocol	Modbus RTU
Error Check	CRC
Baud Rate	9600bps, 19200bps, 38400bps, 57600bps, 115200bps (default)
Data format	1 start bit, 8 data bits, 1 stop bits, no parity
Physical signal	RS 485 (2-wire)
User interface	RJ45

RJ45 Connectors



Command 03 - Read Holding Registers							
Master Telegram	Length			Slave Response	Leng	gth	
Slave Address	1	Byte		Slave Address	1	Byte	
Function Code (03) 1 Byte			Starting Address	1	Byte		
1st Register Address	er Address 2 Byte			1st Register Value	2	Byte	
No. of Registers	2	Byte		2nd Register Value	2	Byte	
CRC Checksum	2	Byte		Etc			
				CRC Checksum	2	Byte	

Command 06 - Write Single Holding Registers							
Master Telegram		Slave Response	Leng	jth			
Slave Address	1 Byte			Slave Address	1	Byte	
Function Code (06)	1 Byte			Function Code (06)	1	Byte	
Register Address	Register Address 2 Byte			Register Value	2	Byte	
Value	2	Byte		Register Value	2	Byte	
CRC Checksum	2	Byte		CRC Checksum	2	Byte	



7.4 Modbus	Register	Мар
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Register	D	T	Supported	Func	tion	D	E - Los fra
Number	Par.	Туре	Commands	Low Byte	High Byte	Range	Explanation
1	-	R/W	03,06	Drive Control Command		03	16 Bit Word.
				Modbus Speed re	eference setpoint		Bit 0 : Low = Stop, High = Run Enable
							Bit 1 : Low = Decel Ramp 1 (P-04), High = Decel Ramp 2 (P-24)
							Bit 2 : Low = No Function, High = Fault Reset
							Bit 3 : Low – No Function, High = Coast Stop
							Request
2	-	R/W	03,06	Modbus Speed re	eference setpoint	05000	Setpoint frequency x10, e.g. 100 = 10.0Hz
4	-	R/W	03,06	Acceleration and I Time	Acceleration and Deceleration Time		Ramp time in seconds x 100, e.g. 250 = 2.5 seconds
6	-	R	03	Error Codes	Drive Status	020000	Low Byte = Drive Error Code, see section 10.1
							High Byte = Drive Status as follows :-
							0 : Drive Stopped
							1: Drive Running
							2: Drive Tripped 7
7	-	R	03	Output Motor Frequency		0480	Output frequency in Hz x10, e.g. 100 = 10.0Hz
8	-	R	03	Output Motor Cur	rent	015	Output Motor Current in Amps x10, e.g. 10 = 1.0 Amps
11	-	R	03	Digital input status	5	01000	Indicates the status of the 4 digital inputs Lowest Bit = 1 Input 1
20	P00-01	R	03	Analog Input 1 val	lue	01000	Analog input % of full scale x10, e.g. 1000 = 100%
21	P00-02	R	03	Analog Input 2 val	Analog Input 2 value		Analog input % of full scale x10, e.g. 1000 = 100%
22	P00-03	R	03	Speed Reference Value		01000	Displays the setpoint frequency x10, e.g. $100 = 10.0$ Hz
23	P00-04	R	03	DC bus voltage		01000	DC Bus Voltage in Volts
24	P00-05	R	03	Drive temperature)	0100	Drive heatsink temperature in °C

All user configurable parameters are accessible as Holding Registers, and can be Read from or Written to using the appropriate Modbus command. The Register number for each parameter P-04 to P-60 is defined as 128 + Parameter number, e.g. for parameter P-15, the register number is 128 + 15 = 143. Internal scaling is used on some parameters, for further details, please contact your ENERVEX Representative.



8. TROUBLESHOOTING

8.1 Fault Code Messages

Fault Code	No.	Description	Suggested Remedy
no-FLE	00	No Fault	None required
01-ь	01	Brake channel over current	Check external brake resistor condition and connection wiring
OL-br	02	Brake resistor overload	The drive has tripped to prevent damage to the brake resistor
0-1	03	Output Over Current	Instantaneous Over current on the drive output. Excess load or shock load on the motor.
1-2-2-8	04	Motor Thermal Overload (I2t)	The drive has tripped after delivering >100% of value in P-08 for a period of time to prevent damage to the motor.
PS-ErP	05	Power stage trip	Check for short circuits on the motor and connection cable
0-Volt	06	Over voltage on DC bus	Check the supply voltage is within the allowed tolerance for the drive. If the fault occurs on deceleration or stopping, increase the deceleration time in P-04 or install a suitable brake resistor and activate the dynamic braking function with P-34
U-Volt	07	Under voltage on DC bus	The incoming supply voltage is too low. This trip occurs routinely when power is removed from the drive. If it occurs during running, check the incoming power supply voltage and all components in the power feed line to the drive.
0-E	08	Heatsink over temperature	The drive is too hot. Check the ambient temperature around the drive is within the drive specification. Ensure sufficient cooling air is free to circulate around the drive. Increase the panel ventilation if required. Ensure sufficient cooling air can enter the drive, and that the bottom entry and top exit vents are not blocked or obstructed.
U-F	09	Under temperature	Trip occurs when ambient temperature is less than -10°C. Temperature must be raised over -10°C in order to start the drive.
E-Er iP	10	Factory Default parameters loaded	
P-dEF	11	External trip	E-trip requested on digital input 3. Normally closed contact has opened for some reason. If motor thermistor is connected check if the motor is too hot.
50-065	12	Optibus comms loss	Check communication link between drive and external devices. Make sure each drive in the network has its unique address.
FLE-dc	13	DC bus ripple too high	Check incoming supply phases are all present and balanced
P-LOSS	14	Input phase loss trip	Check incoming power supply phases are present and balanced.
h 🛛- 1	15	Output Over Current	Check for short circuits on the motor and connection cable
EH-FLE	16	Faulty thermistor on heatsink	
98F8-E	17	Internal memory fault. (IO)	Press the stop key. If the fault persists, consult you supplier.
4-20 F	18	4-20mA Signal Lost	Check the analog input connection(s).
98F8-E	19	Internal memory fault. (DSP)	Press the stop key. If the fault persists, consult you supplier.
F-Ptc	21	Motor PTC thermistor trip	Connected motor thermistor over temperature, check wiring connections and motor
FRn-F	22	Cooling Fan Fault (IP66 only	Check / replace the cooling fan
0-hERE	23	Drive internal temperature too high	Drive ambient temperature too high, check adequate cooling air is provided
REF-01	40	Autotune Fault	The motor parameters measured through the autotune are not correct.
8FE-05	41		Check the motor cable and connections for continuity
REF-03	42		Check all three phases of the motor are present and balanced
REF-O4	43		
REF-OS	44		
5C-FO (50	Modbus comms loss fault	Check the incoming Modbus RTU connection cable Check that at least one register is being polled cyclically within the timeout limit set in P-36 Index 3
SC-F02	51	CANopen comms loss trip	Check the incoming CAN connection cable Check that cyclic communications take place within the timeout limit set in P-36 Index 3



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